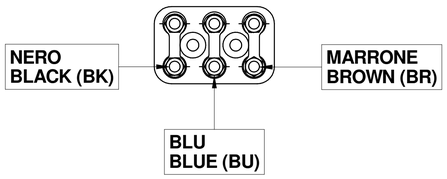
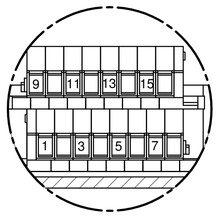
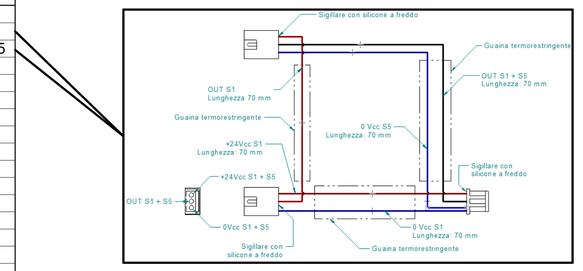


POTENZA - POWER	
DESCRIZIONE - DESCRIPTION	COLORE - COLOR
U - PHASE MOTOR	NERO-BLACK
V - PHASE MOTOR	BLU-BLUE
W - PHASE MOTOR	MARRONE - BROWN
GND	GIALLO/VERDE-YELLOW/GREEN

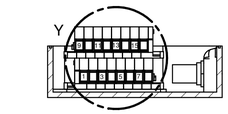


DETTAGLIO Y

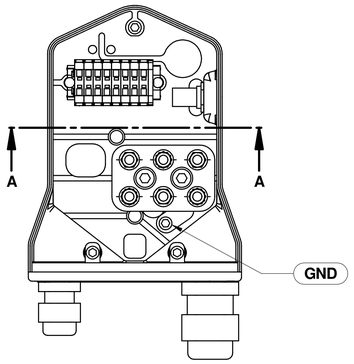
SEGNALE - SIGNAL		
ID	DESCRIZIONE - DESCRIPTION	COLORE - COLOR
1	0 Vcc - ALIM. S1 + S5 - SUPPLY S1 + S5	BLU-BLUE S1 + BLU-BLUE S5
2	OUTPUT S1 + S5 - UTENS. AFFERRATO/TOOL LOCKED	NERO-BLACK S1 + NERO-BLACK S5
3	+24 Vcc ALIM. S1 - SUPPLY S1	MARRONE - BROWN
4	0 V - ALIM. S2 - SUPPLY S2	BLU-BLUE
5	OUTPUT S2 - UTENSILE SBLOCCATO/TOOL RELEASED	NERO-BLACK
6	+24 Vcc ALIM. S2 - SUPPLY S2	MARRONE - BROWN
7	SONDA TERMICA - THERMOSWITCH	BIANCO - WHITE
8	SONDA TERMICA - THERMOSWITCH	BIANCO - WHITE
9	0 V - ALIM. S3 - SUPPLY S3	BLU-BLUE
10	OUTPUT S3 - ALBERO FERMO /SHAFT STANDSTILL	NERO-BLACK
11	+24 Vcc ALIM. S3 - SUPPLY S3	MARRONE - BROWN
12	PULSANTE C.U. - T.C. BUTTON	NERO-BLACK
13	PULSANTE C.U. - T.C. BUTTON	NERO-BLACK
14	N.C.	-
15	N.C.	-
16	N.C.	-



N.C.= NON COLLEGATO/NOT CONNECTED

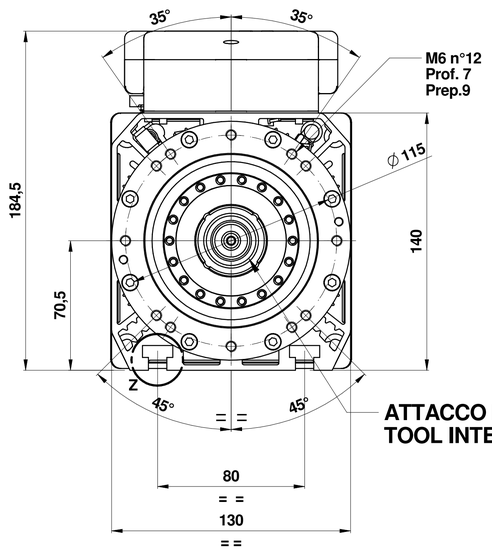


SEZIONE A-A



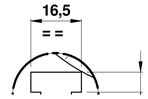
NOTA:
DURANTE LA CABLATURA DELL'ELETTROMANDRINO
SERRARE LO SCHERMO DEL CAVO DI POTENZA
E DI SEGNALE MEDIANTE I PRESSACAVI EMC

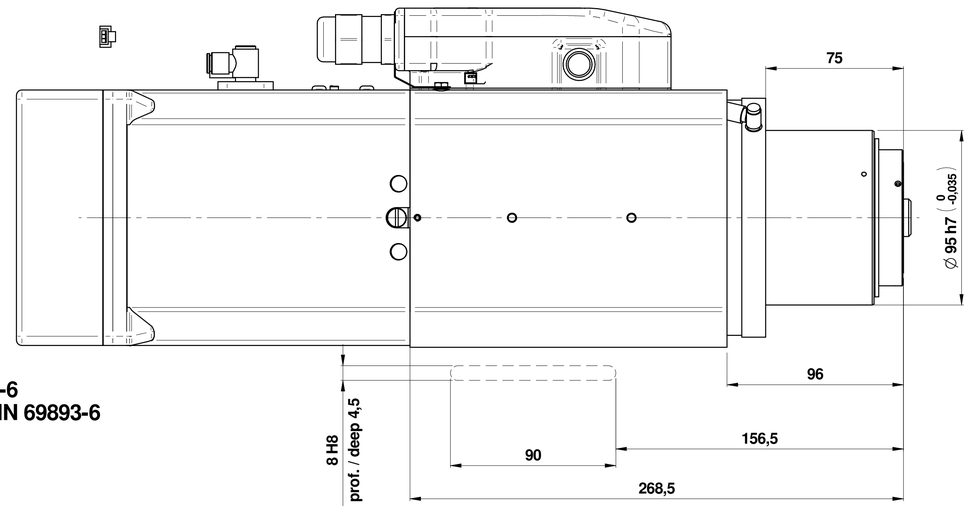
NOTE:
DURING THE CABLING OF SPINDLE
TIGHTEN THE SHIELD OF POWER AND SIGNAL CABLE
THROUGH METALLIC GLAND EMC

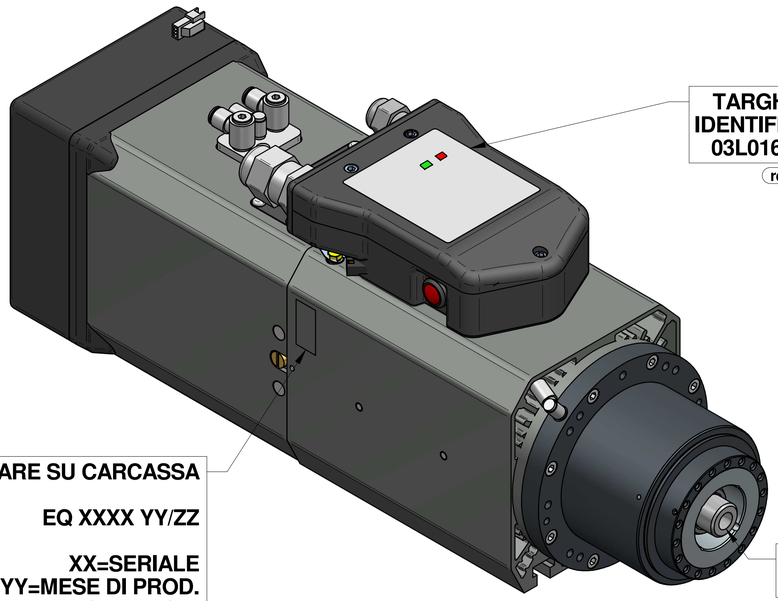


ATTACCO HSK 63F DIN 69893-6
TOOL INTERFACE HSK 63F DIN 69893-6

DETTAGLIO Z
1:1







TARGHETTA
IDENTIFICATIVA
03L0167307A
rev.6

PUNZONARE SU CARCASSA

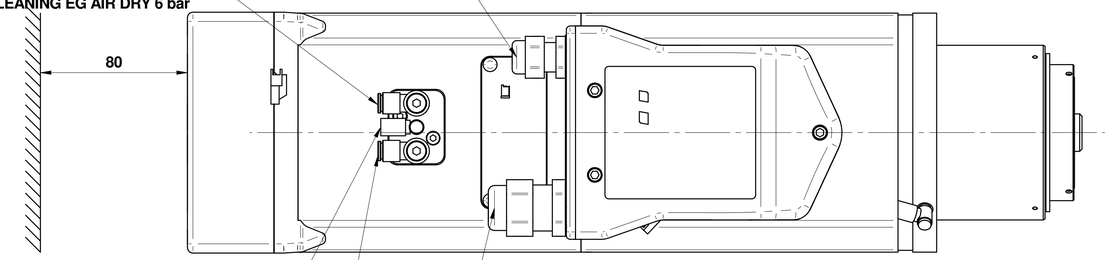
EQ XXXX YY/ZZ

XX=SERIALE
YY=MESE DI PROD.
ZZ=ANNO DI PROD.

ELETTROMANDRINO
29L0151237H

0001351316H PRESSACAVO MET.M16 DIR. X EMC
METALLIC GLAND M16 STRAIGHT FOR EMC

SOFFIO CONO: E6 ARIA SECCA 6 bar
TAPPER CLEANING EG AIR DRY 6 bar



BLOCCO UTENSILE: E4 ARIA SECCA 6 bar
LOOK TOOL : E4 AIR DRY 6 bar

SBLOCCO UTENSILE: E6 ARIA SECCA 6 bar
RELEASE TOOL : EG AIR DRY 6 bar

0001351317A PRESSACAVO MET.M25 DIR. X EMC
METALLIC GLAND M25 STRAIGHT FOR EMC

Massa: 23 Kg

Rev	Data / Date	Firma / Signature	Descrizione ultima modifica / Last change description	Nº Modifica / Change ID
07	10/07/2019	L.Perrotti	Aggiornato Layout, aggiunte indicazioni elettriche.	CN25528
06	08/11/2016	L.GUIDUCCI	VEDI NOTA	CN09785
05			CAMBIAMENTO STATO DA S20 A S40	
04	23/07/2013	L.GUIDUCCI	Implentazione gestione a stock padre-figlio gamma PW300-400	H13 079
03	22/07/2013	L.GUIDUCCI	Adeguato elettromandrino a nuovo STD powertech 300/400 2013	H13 063

Caratteristiche tecniche non evidenziate secondo istruzione operativa SCM GROUP : IO 23/107G Specifications not shown according to SCM GROUP operation instruction : IO 23/107G		Verniciatura / Painting (SCM specific ST231DTG)	Superfice / Surface (m²)
Strutture saldate secondo specifica SCM / Welded according to SCM specific : ST232DTG Getti secondo specifica SCM / Merge s second SCM specific : ST233DTG		VER000	
Quote senza indicazione di tolleranza, grado di precisione Dimensions without indication of tolerance, accuracy	mK - UNI EN 22768/1-2	Trattamento Superficiale / Surface Treatment (SCM specifications ST234DTG)	
Firma / Signature	Data / Date	Rugosita' / Roughness'	
Ultimo rilascio Latest release			Trattamento Termico / Heat Treatment (SCM specifications ST234DTG)
Controllato Checked by		CF1 ▲ 0 ▽ 0	Peso grezzo/Raw weight (kg) — Ricavare da o Stato di fornitura / Based on or State of supply
Disegnato Designed by	D.Nicolini 10/04/2013	Smussi / chamfer 0.5x45°	Massa / Mass (kg) 26,559 — Materiale / Material (SCM specifications ST235DTG) Vedi Tabella

HITECO HIGH TECHNOLOGY COMPONENTS

Denominazione / Item Name: **ELETM QE-1F 5.5/12 24 63F NC CB DV**

Scala / Scale	Codice / Item ID	Rev	Status	Tav. N. di N.
1:1,7	29L0036750F	07		1/1

© RISERVANDO A TERMINI DI LEGGE LA PROPRIETA' DI QUESTO DISEGNO CON DIVIETO DI RENDERLO COMUNQUE NOTO A TERZI SENZA LA NOSTRA PREVENTIVA APPROVAZIONE. - THIS DRAWING IS SCM-PROPERTY. COPYRIGHTED MATERIAL DISCLOSURE TO THIRD PARTIES WITHOUT OUR AUTHORISATION IS EXPLICITLY FORBIDDEN.